

# NLX 2500SY/700 – Stock Machine S/N NL257191066

## Basic Machine

NLX 2500 | 700 <Premium Design> - Milling Specification

## Control

Control M730UM with CELOS

CELOS - ERGOline Touch

## Spindle

(Spindle 1) Standard spindle 18.5/18.5/15 kW, 4,000min-1

(Spindle 2) Standard spindle 11/7.5 kW, 6,000min-1

## Chuck for Main spindle

(Spindle 1) Hollow Cylinder set for KITAGAWA 10in. Hollow Chuck BB210A821  
(without chuck body)

## Chuck for Counter spindle

(Spindle 2) Solid Cylinder set for KITAGAWA 6in. Hollow Chuck B206A521F  
(without chuck body)

## Turret

Turret : Y-axis

Rotary tool spindle 24/ 14 Nm, 10,000 min-1

20-station bolt-tightened turret (Y, SMC, SY, MC)

## Tailstock

Spindle 2 tailstock specifications

## Coolant supply / Chip removal

Usable Coolant Type: Water-Soluble Coolant

Interface for Chip conveyor (right discharge)

High-pressure coolant system 1 MPa (1.1 kW) for 50Hz area, 1.5 MPa (2.2 kW)  
for 60Hz area

Interface for Mist collector (duct only, dia. 150 mm)

## Measuring / Monitoring

Manual in-machine tool presetter (pivoting type) (STD)

Manual in-machine tool presetter (removable type) (Spindle 2)

## Automation

Standard workpiece unloader (built-in type)

Spindle 2 workpiece ejector

Interface for EtherNet/IP

Interface for Bar feeder (LNS) (multiple)

## General Options

Voltage of Customer Factory 220 V

Frequency 60 Hz

Setting Unit inch

## Technology Cycle

Alternating speed

## Options for Control

Addition of optional block skip (soft key type 2-9)

X-Axis Direction JIS / ISO Standard

## Screen Text Language

Screen display English

***Stock Machine – subject to prior sale !***